

PROTAVIC

Electronic Materials



PROTAVIC AMERICA, INC. manufactures a wide range of highly specialized adhesives, encapsulants, paints and inks for use in the electronics and electrical industries. These materials are high purity, high reliability products. PROTAVIC™ is a global company with manufacturing and technical locations world wide. All our products are manufactured with consistent lot-to-lot quality, regardless of your location.

Responsive... Many of our customers require unique formulations vs. off-the-shelf products. Working closely with you, our team of professionals will modify a standard product to satisfy your requirements.

Solutions... Ongoing research and development allows PROTAVIC™ to keep up with our customers ever changing needs. The products are designed for performance and reliability... our technologies will keep you ahead of the competition.

Quality... PROTAVICTM is synonymous with quality. We strive to control operational costs with the vertical integration of many raw materials. PROTAVIC™ brand products have become globally recognized in the electronics industry for their high quality and proven performance.

Location... Location... PROTAVIC™ is a worldwide organization offerring our customers local sales and service.

Product Types

- Electrically Conductive Adhesives, Paints, Inks
- Electrically Insulating Adhesives, Encapsulants, Coatings
- Thermally Conductive Adhesives, Encapsulants
- UV Curable Adhesives, Encapsulants, Coatings
- Sol-Gels

Applications

- Die Attach Dam & Fill
- Glob Top
- Underfill
- Passive Components Flexible Termination Cathode Coating
- Ferrite Bonding
- Optical Bonding
- RFID / Membrane Switch

Conductive Adhesive

Photovoltaics

Capabilities

- Lead-Free Material Solutions for RoHS Compliance
- PROTAVIC™ die attached adhesives ensure your package will endure lead-free solder reflow temperatures without popcorning or cracking.
- PROTAVIC™ low cte underfill and liquid encapsulants offer excellent adhesion and thermal shock resistance while providing ease of use in any manufacturing environment.
- PROTAVIC™ silicone encapsulants offer high thermal performance with low viscosity and UL 94V-o recognition.
- PROTAVIC™ offers a large array of Mixpac™ friendly products.

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Par	tial L	.isti	NG	Other	- F-C	ירשר	ılati	ons	AV	'ailable
Electrica	ally Condi	uctive I	Adhesives	;						
Product	Number of Components	Pot Life	Shelf Life	Cure Schedule	Tg, ℃	Volume Resistivity ohm-cm	Viscosity mPa	Thermal Conductivity w/m-°K	Die Shear Lap Strength P	Comments SI
ACE 10131 ACE 10021 ACE 60705 ACE 40010AB	1 1 1 1 07 2	48 Hours 24 Hours 8 Hours 4 Hours	1 yr @ -40°c 6 mos @ -40°c 6 mos @ -40°c 6 mos @ 25°c	200°C/I5S 175°/Im 200°C/20S 175°/Im 150°C/ <im 100°c="" iom<br="">80°C/Ih 25°C/2d</im>	80 100 90 -20°C	<0.003 <0.003 <0.003 <0.003	2,000 600 12,500 16,000	3 2.5 2.5 2.5	4300D 2900D 5800D 725L	Fast curing, high strength Ultra small dots Low temperature, fast cure Room temperature, curing 1:1 ratio
Electrica	ally Insula	ating A	dhesives							
Product	Number of Components	Pot Life	Shelf Life	Cure Schedule	Tg, ºC	Thermal Expansion ppm/°c	Viscosity mPa	Thermal Conductivity w/m-ºk	Die Shear Lap Shear PSI	Comments
ANE 10931 ANE 20904 ANE 26144-00XX ATE 10120 ANE 47927 ATE 46446	 1 0 2 2 2	72 Hours 8 Hours 72 Hours 30 Days 20 Min 4 Hours	6 mos @ -40°c yr @ -40°c yr @ -40°c yr @ -20°c yr @ 25°c	175°C/Im 135°/6m 150°C/50S 50°C/2h 180°C/50S 100°C/Ih 140°C/2m 75°C/Ih 65°C/15m 25°C/2h 100°C/Ih 25°C/2h	150 60 137 80 70	25 35 55 60 55 N/A	25,000 25,000 7,000 10,000 60,000 8.000	I N/A >I.0 N/A I.6	1450D 1450D 3200L 725L 1200L 4.000L	Nagra™ underfill Standard flip chip underfill Gapping adhesive for ferrite bonding Long use life and low temperature cur Stencil adhesive for foil and mesh High strength thermal adhesive for

Electric	Electrically Conductive Paints/Inks											
Product	Number of Components	Pot Life	Shelf Life	Cure Schedule	Tg, ℃	Volume Resistivity ohm-cm	Viscosity mPa	Density	Ash Residue %	Comments		
BCE 606642	I	N/A	ı yr ∂ -20°C	DRY +125°c/1hr 230°C/30m	N/A	<0.001	1,000	1.6	63±3	Paint for Tantalum caps		
BCE 30370 VCO 60130	1 1	16 Hours N/A	1 yr ∂ -40°c 1 yr ∂ 25°c	DRY +180°c/30min DRY +125°c/1m	105 N/A	<0.05 <0.05	10,000 6,000	2.9 2	69±2 N/A	Flexible termination coating Ink for membrane switch and RFID		

Electric	Electrically Insulating Encapsulants											
Product	Number of Components	Pot Life	Hardness Shore	Cure Schedule	Tg, ºC	Volume Resistivity ohm-cm	Viscosity mPa	Thermal Conductivity w/m-ºk	Mix Ratio	Comments		
PTS 46323	2	8 Hours	60A	125°c/30m 85°c/2h	-64°c	1.4 X 10 ¹⁵	10,000	1.3	1:1	Meets UL™ 94v-0		
PNU 46202	2	5 Min	8oA	65°c/30s 25°c/24h	-38°c	4.6 X 10 ¹³	8,000	N/A	1:1	Durable non yellowing, non TDI/MDI		
PTE 47850	2	90 Min	8oD	65°c/2h 25°c/24h	90°C	6.3 X 10 ¹⁴	20,000	1.3	4:1	Very low viscosity		
PNE 47207	2	120 Min	75D	65°c/2h 25°c/24h	65°C	6.3 X 10 ¹⁴	20,000	N/A	1:1	Meets UL™ 94v-0		

UV Cure Resins											
Product	Number of Components	Hardness Shore	Shelf Life	Color	Tg, °C	Shrinkage %	Viscosity mPa	Thermal Expansion ppm/°c	H ² O Absorption %	Comments	
ANA 97173	1	30A	ı yr ∂ 25°c	Clear	-23	<2	3,000	90	1.5	Deep cure soft & clear encapsulant	
ANA 97290	I	85D	1 yr ∂ 25°c	Clear	50	0.3	4,000	65	0.5	Low shrinkage adhesive	
PNE 90290	1	86D	6mo @ -40°c	Gray	90	1.8	3,200	50	2.2	Fill material for Dam & Fill	
PNE 90590	I	75D	ıyr∂ 25°c	Gray	65	1.8	36,500	50	N/A	Dam material for Dam & Fill	
PNE 90580	I	8oD	3 mo	Gray	65	<0.1	10,000	35	2.2	Glob Top	